

U. S. DEPARTMENT OF COMMERCE

National Bureau of Standards

Certificate of Analyses

OF

STANDARD SAMPLE 86 C

ALUMINUM ALLOY

(CASTING)

ANALYST*	COPPER Electrolytic	ZINC Gravimetric	IRON Volumetric	SILICON	MANGANESE	TITANIUM Colorimetric	LEAD Weighed as PbO ₂	NICKEL	CHROMIUM	MAGNESIUM
1	^a 7.92	^b 1.51	^c 0.90	^d 0.68	^e 0.037	0.033	0.026	^f 0.029	^g 0.028	^h 0.001
2	7.88	ⁱ 1.46	^j .90	^k .69	^l .040	.035	.03	^m .032	ⁿ .028	
3	7.91	^o { ⁿ 1.49 ⁱ 1.46}	^p { ^j .92 ^q .91}	^r .68	^s { ^l .042 ^t .041}	.033	.032	^u { ^a .035 ^v .032}	^w { ^r .025 ^x .022}	
4	^a 7.95	ⁱ 1.52	^j .90	.67	^l .05	.036		^a .03	^r .03	^t .002
	7.91	^b 1.50	^u .89	^v .66	^e .038	.036	^y { ^r .034 ^v .031}	^a .028	^w { ^r .031 ^x .032}	
	7.96	ⁱ 1.52	^j .92	.69	^l .04	.036	.04	^a .02	^r .03	^t .005
ⁱ	^z { ^{7.93} ^{7.92} }	^{b,x} 1.52	^{y,z} .90	^{k,z1} .69	^l .041	.034	.025	^f .033	^r .032	^t .002
Averages	7.92	1.50	0.90	0.68	0.041	0.035	0.031	0.030	0.029	0.002

^a Two-gram sample dissolved in HNO₃ (sp gr 1.42). First cathode deposit dissolved and replated. Residual copper in electrolytes (approximately 0.01 Cu) determined colorimetrically.

^b ZnS-ZnO.

^c Weighed as Fe₂O₃.
^d Sodium hydroxide-sulfuric acid method. Double dehydration with intervening filtration.

^e KIO₄-photometric method.

^f Dimethylglyoxime-photometric method.
^g Persulfate oxidation and potentiometric titration with ferrous ammonium sulfate solution standardized.

on potassium dichromate.

^h Titan yellow-photometric method.

ⁱ ZnHg(CNS)₂ method.

^j Iron reduced with H₂S and titrated with KMnO₄.

^k Alkali decomposition.

^l Persulfate-arsenite method.

^m Diphenylcarbazide-photometric method.

ⁿ K₂Fe(CN)₆ method.

^o Orthophenanthroline-photometric method.

^p Sodium hydroxide-perchloric acid method.

^q Weighed as nickel dimethylglyoxime.

^r Persulfate oxidation and titration with ferrous sul-

fate-permanganate.

^s Iodide-thiosulfate method.

^t Weighed as Mg₂P₂O₇.

^u Alkali decomposition. SnCl₂-K₂Cr₂O₇ method.

^v Dithizone-photometric method.

^w Bromate-photometric method.

^x Same value obtained by K₂Fe(CN)₆ method.

^y Iron reduced with H₂S and titrated with Ce(SO₄)₂.

^z Same value obtained with the SnCl₂-Ce(SO₄)₂ method.

^{z1} Same value obtained by acid decomposition.

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The aluminum alloy for the preparation of this standard was furnished by the Aluminum Company of America.

WASHINGTON 25, D. C., December 24, 1948.

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